

# Work Order ID 105959

\*105959\*

Page 1

August-28-13 8:52:13 AM

Item ID: D206-628-036

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Crew Step RH

Start Date: 8/28/13 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 8/29/13 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-628

G

100

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels as per PPP D206-628-036 CHG 001

0.00

3

DAS

7

27

3

9-89

0.00

13 9 10

2 13-09-04

110

\*110\*

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

2

13-09-04

120

\*120\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

DAS

27

9-89

13 9 10

2



# Work Order ID 105959

**\*105959\***

Page 2

August-28-13 8:52:13 AM

Item ID: D206-628-036

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Crew Step RH

Start Date: 8/28/13 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 8/29/13 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging					2			13-9-10
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-036								
	Location: <u>FG 022</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									13/9/11
QC	Memo	0.00							
Quality Control									

13-09-10



# Picklist Print

August-28-13 8:52:12 AM

Page 1

Work Order ID: 105959

Parent Item: D206-628-036

Parent Item Name: Crew Step RH

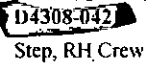



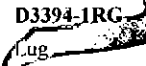



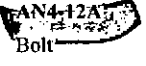

Start Date: 8/28/13

Required Date: 8/29/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 11.08.08 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
	DAS 27 9-89 	Manufactured	No			110	Each	0.0000					
	DAS 27 9-89 	Manufactured	No			110	Each	2.0000					
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST466	2						
						79609	2						
	DAS 27 9-89 	Manufactured	No			110	Each	2.0000					
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST466	2						
						79611	2						
	DAS 27 9-89 	Manufactured	No			110	Each	8.0000					
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST104	8						
						103603	8						
	DAS 27 9-89 	Purchased	No			110	Each	236.0000					
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						FG	10						
						120423	10						
						ST356	226						
						111605	2						
						120423	24						
						M126105	200						

Handwritten notes and markings on the right side of the table, including circled numbers (2, 4, 8), dates (13-09-04), and various scribbles and signatures.

3

3

.

7

# Picklist Print

August-28-13 8:52:13 AM

Page 2

Work Order ID: 105959

Parent Item: D206-628-036

Parent Item Name: Crew Step RH

Start Date: 8/28/13

Required Date: 8/29/13

Start Qty: 2.00

Required Qty: 2.00

Purchased

No

110

Each

534.0000

Bolt

## Location

## Loc Qty

## Loc Code

FP001

12

122141

12

GA

100

120449

100

ST357

3

123900

1

m125709

2

ST514

419

119449

4

123525

13

m125750

2

m126105

400

DAS  
27  
9-89

Purchased

No

110

Each

664.0000

Nut

## Location

## Loc Qty

## Loc Code

ST314

664

104683

3

119124

661

DAS  
27  
9-89

Purchased

No

110

Each

5,704.0000

WASHER

## Location

## Loc Qty

## Loc Code

FP001

2

122441

2

ST007

24

121912

24

ST294

149

119097

1

124198

35

124778

113

ST510a

5529

M126221

5529

DAS  
27  
9-89

August-28-13 8:52:13 AM

Shop Packet Print

Page 2





Ref only

DAS  
27  
J-89

DART AEROSPACE USA, INC.

IIN-D206-628  
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#### 5.4 CREW STEP PARTS LIST

Qty -015	Qty -016	Qty -025	Qty -026	Qty -035	Qty -036	Part Number	Description
X						D206-628-015	CREW STEP, LH 206A/B
	X					D206-628-016	CREW STEP, RH 206A/B
		X				D206-628-025	CREW STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-026	CREW STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-035	CREW STEP, LH 407
					X	D206-628-036	CREW STEP, RH 407
				2	2	D2731-3RG	MOUNTING LUG
2	2	2	2	2	2	D2731-7RG	MOUNTING LUG
				2	2	D3394-1RG	MOUNTING LUG
2	2	2	2			D3394-3RG	MOUNTING LUG
		1		1		D4308-041	CREW STEP, LH
			1		1	D4308-042	CREW STEP, RH
2	2	2	2	2	2	D4309-1	BUSHING
1						D4357-041	CREW STEP, LH
	1					D4357-042	CREW STEP, RH
		4	4			AN4-11A	BOLT
4	4	4	4	4	4	AN4-12A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

#### 5.5 MAINTENANCE STEP PARTS LIST

Qty -017	Qty -018	Qty -027	Qty -028	Qty -037	Qty -038	Part Number	Description
X						D206-628-017	MAINTENANCE STEP, LH 206A/B
	X					D206-628-018	MAINTENANCE STEP, RH 206A/B
		X				D206-628-027	MAINTENANCE STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-028	MAINTENANCE STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-037	MAINTENANCE STEP, LH 407
					X	D206-628-038	MAINTENANCE STEP, RH 407
2	2			2	2	D2731-3RG	MOUNTING LUG
		2	2			D2731-7RG	MOUNTING LUG
2	2			2	2	D3394-1RG	MOUNTING LUG
		2	2			D3394-3RG	MOUNTING LUG
2	2	2	2	2	2	D4309-1	BUSHING
		1		1		D4342-041	MAINTENANCE STEP, LH
			1		1	D4342-042	MAINTENANCE STEP, RH
1						D4358-041	MAINTENANCE STEP, LH
	1					D4358-042	MAINTENANCE STEP, RH
4	4	4	4	4	4	AN4-12A	BOLT
		4	4			AN4-13A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

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Revision: G  
Date: 11.02.25

